



METHOD OF DETERMINATION OF MOISTURE CONTENT

1. SCOPE

- 1.1 This method is used to determine the percentage of water in a sample by drying the sample to a constant weight.
- 1.2 The water content is expressed as the percentage, by weight, of the dry sample.

2. APPARATUS

- 2.1 *Drying equipment* – An oven, hot plate, field stove or the like suitable for drying moisture samples at a uniform temperature not exceeding 239° F (115° C).
- 2.2 *Balance* – A balance or scale sensitive to 0.1 percent of the minimum weight of the sample to be weighed and with a capacity equal to the maximum wet weight of the samples to be weighed.

3. SAMPLING

- 3.1 Select a representative quantity of the moist sample based on the maximum particle size of the sample.
- 3.2 Quantities for approximate minimum weights are listed in the table below.

Maximum Particle Size	Minimum Weight of Sample, ounces (grams)
No. 4 (4.75 mm)	4 (100)
$\frac{3}{4}$ in. (19.0 mm)	17 (500)
2 in. (50 mm)	36 (1000)

4. PROCEDURE

- 4.1 Weigh moisture sample immediately and record as “wet weight of sample”
- 4.2 Dry the wet sample to a constant weight, at a temperature not exceeding 239° F (115° C) using the suitable drying equipment.
- 4.3 Allow the sample to cool.
- 4.4 Weigh the cooled sample again, and record as the “dry weight of sample”

5. CALCULATION

5.1 The moisture content of the sample is calculated using the following equation:

$$\%W = \frac{A - B}{B} \times 100$$

Where:

%W = Percentage of moisture in the sample,

A = Weight of wet sample (grams), and

B = Weight of dry sample (grams)

5.2 Report the moisture content to the nearest tenth of one percent.